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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 232 Publisher: Beijing University of Aeronautics Pub. Date :2008-01-01 version 1. Vocational book as Eleventh Five-Year Plan standardized series of mechanical design and manufacture of professional materials. one of a project of teaching . task-driven in the form of organization of contents. three widely used CNC FANUC (0iM). SIEMENS (802D) and the Central Century Star (HNC-21M) to explain the programming of CNC milling and method of operation. Divided into Basics. training articles. and improve articles of three parts: The Basics of a simple part of the process by explaining the basics of programming CNC milling; training articles selected examples and numerical skills contest the production of training exercises the subject. combined with the typical CNC milling machine operation. from the analysis of the development process scheme parts. CNC milling cutter selection. programming and CNC milling process simulation to the real operation of the training for the entire machine guidance. as well as the basics of macro and application of theoretical knowledge to penetrate into a variety of processing tasks; improve chapter describes the use of vector conversion software. 4-axis CNC milling machine programming and operation. and CNC machining of development. This book is a very practical book with CNC technology. not only for vocational schools. professional and related digital technology professional teaching books. training materials industry jobs. but also as numerical skills competition training guide materials. Contents: Basics Project a coordinate system 3 CNC programming task an understanding of CNC coordinate system's role in the task of two 3 workpiece coordinate system to learn the concept of four tasks three concept learning machine coordinate system 6 Task 4 study setting workpiece coordinate system 9 project two simple...

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